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# unit operations in cane sugar production

john howard payne





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JOHN HOWARD PAYNE



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#### PREFACE

This compilation is intended as a guide for the efficient performance of the several unit operations obtaining in a factory processing sugar cane. It is not a textbook, engineering handbook, or equipment operating manual. The purpose is only to present in simple form the basic principles involved and some of the means of reaching optimum results.

The reader is assumed to be grounded in the fundamental chemistry, physics, engineering, biology, economics and common sense involved in sugar factory routine. He is also assumed to have had a reasonable length of experience in the industry.

These practices are designed for an Hawaiian type of raw material. That is, two-year cane, rake harvested under both wet and dry conditions, requiring the use of wet cleaning plants. The product is a sugar averaging 99 pol, designed for delivery to a refinery.

Although some of the Hawaiian conditions are not common, most of the practices are applicable to all cane sugar areas.

The author salutes with respect his predecessors who developed the vast reservoir of knowledge which forms the basis of present technology. He thanks his contemporaries who have inspired as well as contributed. He greets the upcoming with the admonition that if they do not improve on this, we both have failed.

#### ACKNOWLEDGMENTS

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Rudyard Kipling

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