

Interfacial Physical Chemistry of High-Temperature Melts

Kusuhiro Mukai

Translation supervised by Taishi Matsushita

Interfacial Physical Chemistry of High-Temperature Melts



Interfacial Physical Chemistry of High-Temperature Melts

Authored by Kusuhiro Mukai Translation supervised by Taishi Matsushita



CRC Press is an imprint of the Taylor & Francis Group, an **informa** business

CRC Press Taylor & Francis Group 6000 Broken Sound Parkway NW, Suite 300 Boca Raton, FL 33487-2742

© 2020 by Taylor & Francis Group, LLC CRC Press is an imprint of Taylor & Francis Group, an Informa business

Interfacial Physicochemistry of High-Temperature Melts. Originally published in Japanese by AGNE Gijutsu Center, Inc., Tokyo, Japan Copyright ©2007 by Kusuhiro Mukai All rights reserved.

International Standard Book Number-13 978-0-367-21032-8 (Hardback)

This book contains information obtained from authentic and highly regarded sources. Reasonable efforts have been made to publish reliable data and information, but the author and publisher cannot assume responsibility for the validity of all materials or the consequences of their use. The authors and publishers have attempted to trace the copyright holders of all material reproduced in this publication and apologize to copyright holders if permission to publish in this form has not been obtained. If any copyright material has not been acknowledged, please write and let us know so we may rectify in any future reprint.

Except as permitted under U.S. Copyright Law, no part of this book may be reprinted, reproduced, transmitted, or utilized in any form by any electronic, mechanical, or other means, now known or hereafter invented, including photocopying, microfilming, and recording, or in any information storage or retrieval system, without written permission from the publishers.

For permission to photocopy or use material electronically from this work, please access www.copyright.com (http://www.copyright.com/) or contact the Copyright Clearance Center, Inc. (CCC), 222 Rosewood Drive, Danvers, MA 01923, 978-750-8400. CCC is a not-for-profit organization that provides licenses and registration for a variety of users. For organizations that have been granted a photocopy license by the CCC, a separate system of payment has been arranged.

Trademark Notice: Product or corporate names may be trademarks or registered trademarks, and are used only for identification and explanation without intent to infringe.

Library of Congress Cataloging-in-Publication Data

Names: Mukai, Kusuhiro, editor. | Matsushita, Taishi, editor. Title: Interfacial physical chemistry of high-temperature melts / [edited by] Kusuhiro Mukai, Taishi Matsushita. Description: Boca Raton : Taylor & Francis, a CRC title, part of the Taylor & Francis imprint, a member of the Taylor & Francis Group, the academic division of T&F Informa, plc, [2020] | Includes bibliographical references. Identifiers: LCCN 2019019492 | ISBN 9780367210328 (hardback : acid-free paper) Subjects: LCSH: Interfaces (Physical sciences) | Materials at high temperatures. Classification: LCC QC173.4.157 15838 2020 | DDC 541/.36--dc23 LC record available at https://lccn.loc.gov/2019019492

Visit the Taylor & Francis Web site at http://www.taylorandfrancis.com

and the CRC Press Web site at http://www.crcpress.com

Visit the eResources at http://www.crcpress.com/9780367210328

Contents

Preface to the	he Eng	lish Edit	ion		xi		
Chapter 1	Introduction 1						
	 1.1 Interfacial Physical Chemistry 1.2 Interface-Evolved World 1.3 Relation to Engineering						
Chapter 2	Fundamentals of Treating the Interface						
	2.1 2.2		ace nodynamic Treatment of the Interface Gibbs' Method Surface Tension 2.2.2.1 Thermodynamic Interpretation of Surface Tension		5 5 7		
			2.2.2.2 2.2.2.3 2.2.2.4 2.2.2.5 2.2.2.6	Surface Tension and the Position of the Dividing Surface Surface Tension and Radius of Curvature Surface Tension and Binding Energy Surface Tension and Temperature Surface Tension and Surface Stress	10 11 14 15		
	2.3	Mecha 2.3.1 2.3.2 2.3.3	Mechani Laplace'	atment of Interface ical Interpretation of Surface Tension s Equation oni Effect	18 20		
	2.4		cial Pheno Adsorpt 2.4.1.1	Classification of Wetting Measure of Wetting	25 25 25 28 28 28 28		
		2.4.3	Effect of 2.4.3.1 2.4.3.2 2.4.3.3 2.4.3.4 2.4.3.5	f Curvature Vapor Pressure Heat of Vaporization Melting Point Solubility Phase Rule	32 32 34 36 37		

	2.4.4		Nucleation		41
			2.4.4.1	Homogeneous Nucleation	41
			2.4.4.2	Heterogeneous Nucleation	
	2.5	Interfa	icial Prope	erties and Phenomena at Non-Equilibrium	
		2.5.1		ial Properties	
			2.5.1.1	Surface Tension	
			2.5.1.2	Interfacial Tension	48
			2.5.1.3	Wettability (Contact Angle)	49
		2.5.2	Interfacial Phenomenon		51
			2.5.2.1	Nucleation Rate	51
			2.5.2.2	Marangoni Effect	52
			2.5.2.3	Dispersion	53
			2.5.2.4	Penetration	57
	Refe	rences			58
Chapter 3	Interfacial Property of High-Temperature Melts				
			on Measurement Values		
		3.1.1		ement Error	
		3.1.2	Difficulties in Measurements		
			3.1.2.1	Surface Tension of Metal	
			3.1.2.2	Surface Tension of Slag	63
			3.1.2.3	Interfacial Tension between Slag and	61
			2124	Metal	
	2.2	0	3.1.2.4	Wettability (Contact Angle)	
	3.2		Surface-Interfacial Tension		
		3.2.2		Tension of Slag	
	2.2	3.2.3		etal Interfacial Tension	
	3.3			veen Metal and Ceramics	12
		3.3.1		eristics of Wetting between Molten	70
		222		nd Oxide	12
		3.3.2	Effect of the Chemical Composition of Metal		72
		222		de	
		3.3.3		Form and Factor of Surface	
			3.3.3.1	Surface Roughness	
	2.4	Dutil	3.3.3.2	Structure of Interface	
	3.4			eview Paper	
		3.4.1		ık	
	ЪĆ	3.4.2			
	Kete		79		

Chapter 4	Interfacial Phenomena of High-Temperature Melts and Materials Processing				
	4.1	Interfa	cial Phenomena in the Steel Refining Process		82
		4.1.1	Wetting		82
			4.1.1.1	Behavior of Injected Argon Gas in a	
				Continuous Casting Process	82
			4.1.1.2	Penetration of Slag and Metal into a	
				Refractory	83
		4.1.2	Nucleation of Alumina in Aluminum		
			Deoxidation Processes in Molten Steel		87
		4.1.3	Others		87
			4.1.3.1	Dispersion	87
			4.1.3.2	Adsorption	
	4.2	Maran	goni Effe	ct in Materials Processing	90
		4.2.1	Direct Observation of Marangoni Effect		
			Occurri	ng in High-Temperature Melts	90
			4.2.1.1	0	
				Temperature Gradient	90
			4.2.1.2	Expansion and Contraction of a Slag	
				Droplet Caused by Electric Potential	
				Change	93
			4.2.1.3	Motion of Slag Film Caused by the	
				Concentration Gradient	
		4.2.2	Local Corrosion of Refractory		
			4.2.2.1	5	96
			4.2.2.2	Oxide-Non-Oxide Composite	
				Refractory	101
		4.2.3	Motion of Fine Particles in Liquid Under		
			Interfacial Tension Gradients		103
			4.2.3.1	Motion of Fine Bubbles in Aqueous	
				Solution under Surface Tension	
				Gradient	104
			4.2.3.2		
				Particles at the Solidification	
				Interface	
			4.2.3.3	Clogging of the Immersion Nozzle	109
	References				
Index					117



Preface to the Japanese Edition

In our daily life, knowingly or unknowingly, we often see phenomena where the presence of an interface plays a dominant role, i.e., interfacial phenomena. For example, (1) a needle with an oil coating floats on water, (2) a piece of wood with camphor applied to one end begins to move on the water surface by itself (a so-called "camphor boat"), and (3) tears of wine (see Section 2.3.3 for details). Phenomenon 1 is mainly caused by the surface tension of water and the low wettability between the needle and water. Phenomena 2 and 3 are induced by the *Marangoni effect* (see Sections 2.3.3 and 2.5.2 ii and 4.2). Not only are such interfacial phenomena considered entertaining but they have also been proven by recent studies; they are closely related to important technological subjects in the processing of high-temperature materials.

Such phenomena, dominated by the existence of the interface, show up in a socalled "*interface-evolved world*," where the existence of the interface cannot be ignored (see Section 1.2). The world that is treated in nanotechnology, which has been attracting attention recently, can also be included in the "interface-evolved world."

Meanwhile, not limited to interfacial phenomena, it is probably a standard approach to thoroughly observe an event and scientifically describe it to deeply understand it and comprehend its nature. Moreover, such a scientific approach can be a steady step in controlling various phenomena, solve problems, or achieve technological developments and improvements related to various technological subjects.

In the above-mentioned "scientific description of interfacial phenomena," the term "science" represents the title of this book, "interfacial physical chemistry" (see Section 1.1). Therefore, when we deal with the interfacial phenomena or various phenomena in the "interface-evolved world," it is especially important to acquire an ability beforehand to deeply understand the interfacial physical chemistry and apply it.

In Chapter 2 of this book, the fundamentals of interfacial physical chemistry are described to guide the readers and help them obtain a deeper understanding. To the best of my knowledge, the fundamentals of interfacial physical chemistry, such as surface tension, are still not completely understood by many researchers and engineers in the materials science and engineering field. Thus, it can reasonably be said that the understanding of surface tension is unclear worldwide. For this reason, surface tension is described in detail in Chapter 2. For a sufficient application of the fundamentals, I consider it necessary to understand the important equations through the derivation process. Therefore, derivation processes are also described in this chapter to some extent.

Chapter 3 briefly introduces the interfacial properties of high-temperature melts, which is the subject of high-temperature materials processing. This chapter is compiled so as to help the readers thoroughly understand Chapter 2 and apply the knowledge to Chapter 4.

In Chapter 4, examples of the application to materials processing at high temperature are described, focusing on the recent research results obtained by the author and his co-workers. Due to space limitations, many important studies by other researchers were unfortunately excluded. There are some research results and descriptions provided by the author and co-workers introduced in this book whose validity is the subject of future judgments. However, I have mentioned them as problem presentations and appreciate your understanding and patience.

Finally, I would like to thank the following individuals: Assoc. Prof. Toshiyuki Kozuka (Faculty of Engineering, Kumamoto University); Prof. Yutaka Shiraishi (Institute of Mineral Dressing and Metallurgy, Tohoku University); Dr. Masafumi Zeze (Yawata R & D Lab., Nippon Steel Corp.); Assoc. Prof. Tomio Takasu (Faculty of Engineering, Kyushu Institute of Technology); Prof. Taketoshi Hibiya (Faculty of Systems Design, Tokyo Metropolitan University); and Dr. Taishi Matsushita (Department of Materials Science and Engineering, Royal Institute of Technology (KTH), Sweden) for their contribution to examining the contents of the manuscript, collecting references, and so on, and to Ms. Yukari Izumi; Ms. Yoko Oosue; Dr. Olga Verezub; Ms. Hiroko Tanaka; Ms. Yoko Tonooka; Mr. Takahiro Furuzono; and Yukiko (my wife) for typing the manuscript, drawing figures, and so forth. For publication, Mr. Akikazu Maesono and Ms. Hisako Mihori (AGNE Gijutsu Center Inc.) have put in extraordinary efforts. I would like to express my sincere gratitude to them.

Kusuhiro Mukai November 2006

Preface to the English Edition

This book was first published in 2007 by AGNE Gijutsu Center with the following title: *Kouon-yuutai No Kaimen-butsurikagaku*. This book is its English translation.

For the last 10 years, I presented the research results described in this book at every opportunity, and it attracted many researchers. For example, the theory and experimental results from microgravity experiments on the movement of fine particles caused by the surface tension gradient attracted researchers involved in the nozzle clogging problem in the continuous casting process. The work on the mechanism of the local corrosion of refractories has a good reputation, and the *in situ* observation of the penetration behavior of molten slag and molten metal into porous refractories has also received much recognition.

Professor Kusuhiro Mukai—the author of this book and my supervisor when I was a Ph.D. student—asked me to write and publish a revised enlarged edition of the above-mentioned Japanese book in English. However, in May 2018, while we were preparing the English edition, Professor Mukai passed away, and I felt that it was not appropriate to revise the book without his supervision. Then, encouraged by the graduate students of Prof. Mukai's lab, we collaborated to publish this English edition as a lasting tribute to his work.

This book is basically translated from the Japanese edition, but some notes have been added by the translation supervisor. The † symbol means that related video clips are provided at https://www.crcpress.com/9780367210328.

Throughout the preparation, I have received the cooperation from the Japanese edition publisher, AGNE Gijutsu Center. Moreover, last but not least, I wish to acknowledge the contributions to the publication of this English edition by Prof. Mukai's former students who graduated from the laboratory during his more than 30-year career at the Kyushu Institute of Technology.

Taishi Matsushita Editor and Translation Supervisor April 2019



Authors

Kusuhiro Mukai was a Professor Emeritus at the Kyushu Institute of Technology, Japan and Northeastern University, China. He received his Ph.D. from Nagoya University (1968) and became an Associate Professor at the Kyushu Institute of Technology (1969). He was a guest professor at University of Toronto, Canada (1985) and Imperial College London, UK (2005). He was a Professor at the Kyushu Institute of Technology from 1986 to 2004. His research area is high-temperature physical chemistry.

Taishi Matsushita is an Associate Professor at the School of Engineering, Jönköping University, Sweden, since 2012. He received his Ph.D. from Kyushu Institute of Technology (2003) and became a Senior Researcher at the Royal Institute of Technology (KTH), Sweden in the same year. He was given the title Docent (corresponding to Associate Professor) from KTH in 2008. His research area is high-temperature physical chemistry.